---Technology for People---

Human Centered Cyber Physical Assembly

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Human Centered Cyber Physical Production and Assembly Systems (BMVIT Endowed Chair for Industrie 4.0)

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Background

-51% German jobs (Bowles, 2014)

> 18 million German workplaces at risk (ING DIBA, 2015)

,,47%

...of US jobs at high risk of being substituted by mobile robotics and artificial intelligence." (Frey, Osborne, 2013)

9% of todays US jobs under risk – 12% of German jobs (ZEW, 2015) Up to 350.000 new jobs in Germany until 2015 (BCG, 2015)

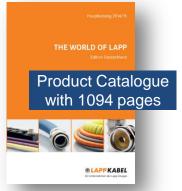
> Worldwide loss of 5 million jobs until 2020 due to Industry 4.0 (WEF, 2016)

Net loss of 60.000 jobs until 2015 (IAB 2015)



Reasons to consider Human Centered Cyber Physical Systems

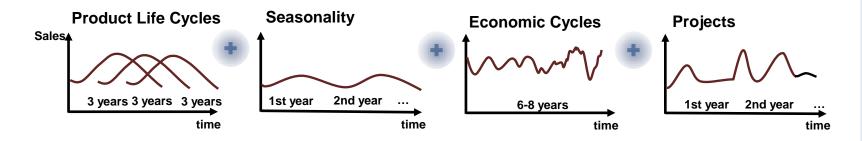
#1 Even if automation is becoming feasible for very small lot sizes; they tend to decrease further on...







#2 ...as the volatility of customer demands increases.





Reasons to consider Human Centered Cyber Physical Systems

#3 Not every process and every job can be automated.







Pictures: Bosch, Liebherr, Infineon

#4 Cooperation and complementary solutions (man + machine) offer a significant productivity potential.







Pictures: itizzimo, BMW, Fraunhofer IAO



Reasons to consider Human Centered Cyber Physical Systems

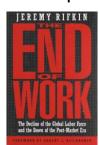
#5 Presence in assembly is lean (not yet 4.0 nor deserted) and the transition period will last years, perhaps decades.





Pictures: Fraunhofer IAO

#6 Effects on society of complete automation and possible its consequences are not yet taken into account.



A Tax for Robots

Competing with automation to save the middle class.





Pictures: Jeremy Rifkin, http://smallbizeconomist.com/andrew-laurents-robot-tax/



What are Human Centered Cyber Physical Assembly Systems?

Ergonomics (Work Sciences)

(socio-technical)

→ ergonomic, fit for age and ageing, skillbuilding systems



Man

- + Implementation (agile, experimental)
- + **Participation** (user-centered, user-integrated)



HCPS



Technology

Organization

Technology Management

(Automation, Digitalization)

→ innovative, scalable systems

Production Management

→ international competitiveness (productive, flexible, lean)

Human Centered Cyber Physical Assembly Systems follow a socio-technical process of designing, implementing and using technologically upgraded assembly systems in an integrated approach of its relevant disciplines.

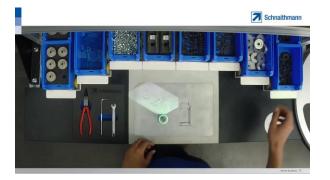


What are Human Centered Cyber Physical Assembly Systems?













Films: Fraunhofer IAO/Zumtobel, Schnaithmann, SAP, Workaround GmbH, Fraunhofer Austria, itittimo



What next? Some open questions...

- 1. How does an integrated development of reasonable assistance systems by three parties (Process Experts + Digitalization Experts + User Experts) look like?
- 2. What role will context adaptable, individualized and intuitive to use assistance systems play in manufacturing in the future?
- 3. Will there be a significant market for scalable assistance systems that account for differences in industries, business size and degrees of lean maturity.
- Do we need guidelines and standards for user centric design, acceptancy and feedback.
- 5. How do we treat privacy issues and big data desires?

... tbc





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