22 **Case Studies on Synergies** 3 The European Commission's E science and knowledge service Joint Research Centre d'e



The European Commission's science and knowledge service

Joint Research Centre

CENTI's H2020 Projects Examples and their exploitation results at National and International level



1. H2020 to National projects





development of textiles for electrical energy generation and storage



project coordinator: lan Jones (ian.jones@twi.co.uk)



Objectives

Development of photovoltaic energy harvesting fibres and energy storage fibres (battery) integrated by weaving or knitting with control electronics into a textile.

Challenge

Development of a fabric that will generate and store electrical energy in its fibrous matrix.

Impact:

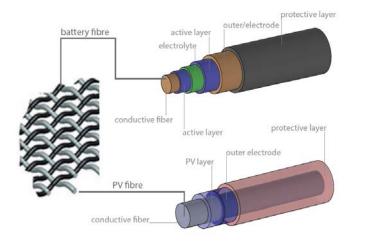
Large-area deformable products, including agricultural shading, automotive soft-tops, building facades, rollable shades, curtains and roofing, aerospace fabrics, and outdoor goods.



1. H2020 to National projects



development of textiles for electrical energy generation and storage





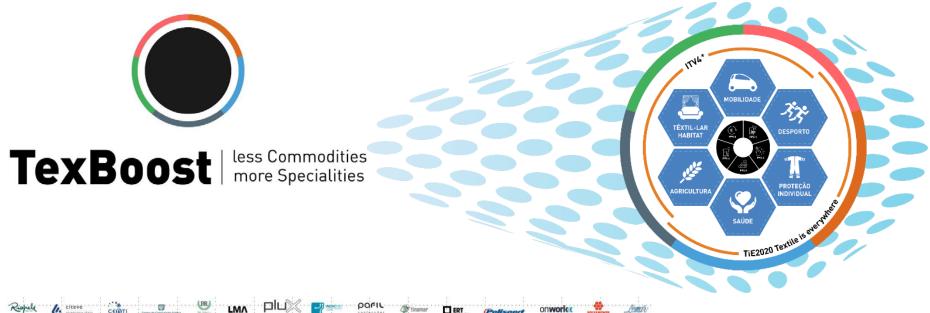
CENTI's role:

- Development of fibre structured electroactive materials (for both supercapacitors and PV fibres) (WP2);
- Development of multilayer coating methods for tricomponent meltspun fibres (WP4), and Yarn coating methods (WP5);
- Development of tricomponent fibre meltspinning for integrated semiconductor, conductor and dielectric materials into a single fibre structure (WP4);
- Leader of WP4;



1.1. Spillover into national funded projects:







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Fundo Europeu



1.1. Spillover into national funded projects:



PPS 3 Novas estruturas técnica e inteligentes



TMG

Novas estruturas têxteis híbridas e inteligentes para reforço de compósitos termoendurecíveis

TMG | SIMOLDES | INEGI | CITEVE | CENTI

Novas estruturas têxteis complexas para reforço de compósitos termoplástico:

TMG | SIMOLDES | INEGI | CITEVE | CENTI

Estruturas tricotadas avançadas para proteção multirriscos

A. SAMPAIO | FDG | CITEVE | CENTI

Estruturas avançadas para agricultura em ambientes extremos

DAMEL | LEMAR |OLDTRANDING | CITEVE



TexBoost less Commodities

Mobilizador Project TexBoost is large structural project for the whole value chain of the Portuguese Textile Cluster: Technology and Fashion.

A spillover of project POWERWEAVE may identified by tasks in PPS3 of TEXBOOST, which aims to develop smart sensor-actuator tricomponent fibres, integrate the fibres into woven structures and subsequently integrate the sensing woven fabrics into a thermoset composite structure.

Partners of PPS3 are Simoldes Plásticos SA, TMG SA, INEGI, CITEVE and CENTI.



1.2. Spillover into national funded projects:





and Smart Materials

- INseamless project aims to develop seamless solutions that combine multi-functionality with eye-catching design with meet the growing demand from consumers;
- The project will integrate capacitive sensor fibres, and light-emitting fibres (based EL devices) based on tricomponent fibers.
- The tricomponent fibre active sensor structure, the capacitive device developed from fibre/yarn twisting have been developed in Powerweave;
- Partners of INSEAMLESS include SIT, CITEVE and CENTI.





1.3. Spillover onto other H2020 projects:





- Integration of tailored self-responsive functionalities into Smart lightweight polymer composites;
- Glass and carbon fibre reinforced polymers (CFRP and GFRP) and thermoplastic materials (including melt-spinning process for textiles used in the transport sector);
- Enabling critical sensing and data assessment transport sector components such as wing edges in aircrafts or car bumpers.
- Self-responsive functionalities are based on two physical phenomena: piezoresistivity and Joule effect.
- CENTI's role: develop sensor-actuator tricomponent fibres, and developing a sensing-actuator mesh via weaving and integration of the fabric into a thermoset composite.



2. H2020 to National projects



SKin Healthcare by Innovative NanoCAPsuleS

http://www.skhincaps.eu/





Objectives



Development of customised and safe nanocapsules to deliver novel products for skin healthcare applications, with increased efficiency and cost benefits, leading to ground-breaking innovations on the actual products.

Challenge

Development of sustainable, safe, cost-effective and highly stable nanocarriers with different encapsulated active ingredients (payload), with different release mechanisms.

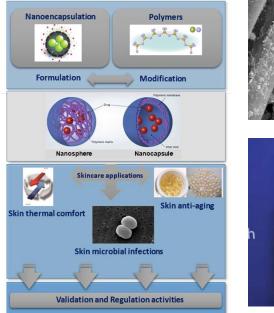
Impact:

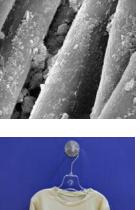
First layer garments with improved thermal management and skin comfort; creams with improved anti-ageing effect on end-users' skin; lotions and textiles for prevention or even mitigation of bacterial infections on end-users skin.



2. H2020 to National projects







CENTI's role:

- Project coordinator (WP6)
- Preparation and morphological characterization of the nanocapsules (WP1, WP2)
- Coating of textiles with nanocapsules formulation and its characterization (WP3)
- Nanocapsules thermal, chemical and corneometry characterization. Release profile (WP3,WP4)
- Textiles characterization and validation in real usage scenarios (WP3,WP4)



2.1. Spillover for national funded projects:



PLASMAMFD **Bionanocomposite coatings with** controllable antibacterial activity using atmospheric-pressure plasma deposition

https://www.centi.pt/en/projects/academicscientific/plasmamed-



- Assembling of the colloidal sol-gel modified NPs • with the selected enzymes eventually using spacers and/or stabilizers;
- The atmospheric plasma assisted deposition of the bionanocomposite safe polymers on onto commercial dressing for pressure injury and hernia meshes:
- Study the physico-chemical mechanism of hybrid nanoparticle deposition, the effectivity of nanocoating in antimicrobial activity and the precise control of plasma conditions;
- morphological, physico-chemical, thermo-Fully mechanical, antimicrobial properties and cytotoxicity characterization of the the new hybrid NPs-based medical textiles.



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3. JTI to National projects









Objective:

 Develop offer an ad-hoc, agile and reliable communication solution for both condition monitoring of the operations and safety of the workers in hazardous 'Industry 4.0' work environments

Challenge:

 Integrate Internet-of-Things (IoT) sensors, such as wearable devices, that capture data from work environment and vital parameters of work safety, and extract maximum amount of information from the hazardous production sites.

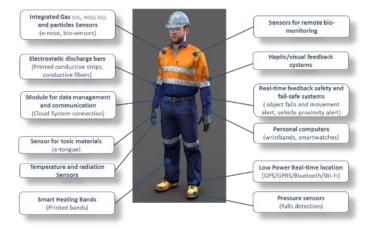
Impact:

- Solution for will focus on underground coal mines and tunnel/underground transportation construction sites
- Sites with challenging communication conditions challenging.

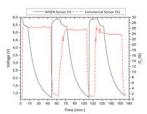


3. JTI to National projects











CENTI's role:

- Development of the sensor-actuator systems to be integrated into wearable PPEs, including indoor monitorization and geo-tracking systems.
- Development of the data acquisition and data management system to be integrated into PPE structures.
- Management of the Portuguese Case-Study at LIPOR Urban Waste Management Plant

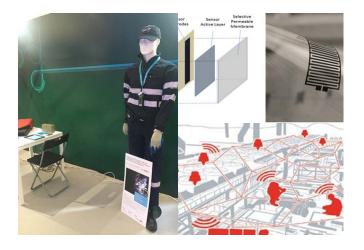




3.1. Spillover for national funded projects:



(Wiseu



CEDTI Cree of Narcaschology and Small Manala



WISEN project aims to create an integrated solution of sensing and communication systems in industrial environments, namely for a waste management plant via:

- Optimization of a wireless data transmission architecture;
- Development of new sensors and respective integration solutions;
- Partners of WISEN include PROEF Group, LIPOR and CENTI.



3.2. Spillover for national funded projects:



Development of multi-functional textile structures focused on field services to Telecommunications and Energy professionals:

- Multi-risk protection clothing (thermal and chemical resistance, electric hazard etc.);
- Integrated sensors (temperature, moisture, electromagnetic) for user monitorization;
- Electronic control (hardware and firmware) and user interface system (software and communication);
- Partners of IPVEST include SCOOP, VIATEL, CITEVE and CENTI.



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INEGI's H2020 Projects Examples and their exploitation results at National and International level

Reference Project: MAESTRI (SPIRE)





WORK DONE IN THE PAST (aligning EU and NR projects) EXAMPLE: First step – The european research project

Sinergi

GLN PLAST

- Project Name: MAESTRI Total Resource and Energy Efficiency Management System for Process Industries (2015-2019)
- H2020 Process Industries based project (Call SPIRE 06-2015) lead by ISQ, focused on Resource Efficiency, Industry 4.0 enabler via IoT Platform, Lean Management and Industrial Symbiosis.
- MAESTRI origins began with a QREN Portuguese R&D Cluster Project – PRODUTECH PSI – PPS5 Eco-Efficiency. ISQ and INEGI endeavor to further develop the conceptual results in a H2020 project

🗾 Fraunhofer

MCG 🔽

UNIVERSITY OF

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Coordenador

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CINAS Sp 2 c c

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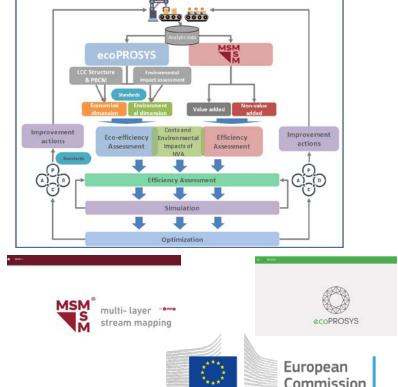
MP

WORK DONE IN THE PAST (aligning EU and NR projects) EXAMPLE: First step – The european research project

KEY RESULTS of MAESTRI to INEGI and ISQ

- EFFICIENCY FRAMEWORK: Integrated approach for production system assessment of Efficiency (Resource Efficiency, Material & Energy; Operational Efficiency) and Eco-Efficiency (Economic Value and Enviromental Impact)
- New softwares: MSM-Multi-Layer Stream Mapping (For overall Efficiency assessment) and ecoPROSYS (for eco-efficiency and LCA assessment)
- Integration of MSM and ecoPROSYS modules as SaaS connected to IoT-Platforms
- Demonstration in multiple pilots, including Use Cases in Germany for support decision in complex planning of batch production (with ATB)
- Integration of Efficiency Framework to Industrial Symbiosis framework (with UCAMBRIDGE)

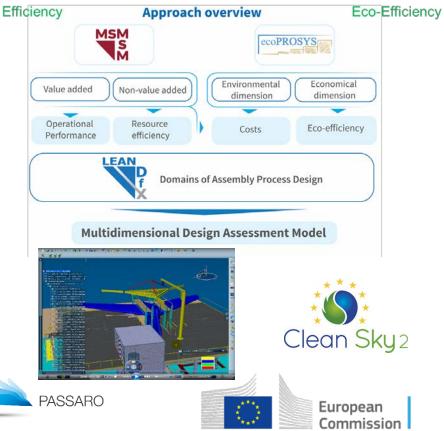
MAESTRI - Efficiency assessment



WORK DONE IN THE PAST (aligning EU and NR projects) Result 1: H2020 JTU–Clean Sky 2 – PASSARO (R&D Project)

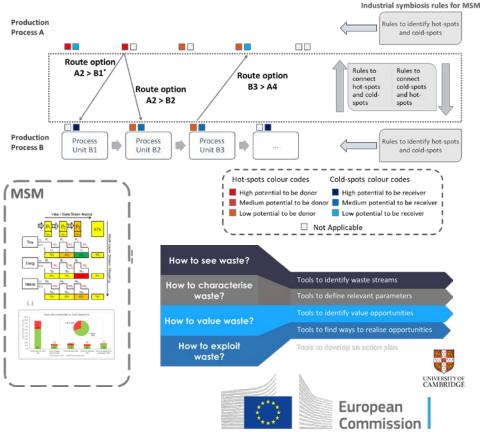
- Project Name: Clean Sky 2 PASSARO WP9 (2016-2019)
- C-3.7: Innovative Manufacturing and Functional Testing of Aerostructures - "Test of Efficient use of Materials and Energy"
- Application of Efficiency Framework and INEGI's Lean Design-for-X for the evaluation of (eco-)efficient Assembly Design Assessment. The tools were adapted to the context of Assembly Design, with a pilot case with AIRBUS DEFENSE & SPACE.
- Software development for costumized solver to be used by AIRBUS at assembly process design; Integration as SaaS with AIRBUS ARAS Innovator PLM system and Inputs in Dassault CATIA





WORK DONE IN THE PAST (aligning EU and NR projects) Result 2: Portugal 2020: CoCereal Value (R&D Project)

- Project Name: P2020 CoCereal Value (2018>2021)
- Focus on circular economy, by assessing namely the wheat residues and co-products, in order to be valued by means of Industrial Symbiosis and the Efficiency Framework.
- INEGI is partner, Silos de Leixões the lead partner, Germen and U Católica, partners. UCAMBRIGDE is external stakeholder in the Advisory Board.
- Application of Efficiency Framework, MSM for waste hot-spots detection/quantification; new INEGI's framework "Hot-Cold Spots Assessment" and UCAM based T4IS framework
- New Industrial Symbiosis Case Study for cereal subproducts and residues

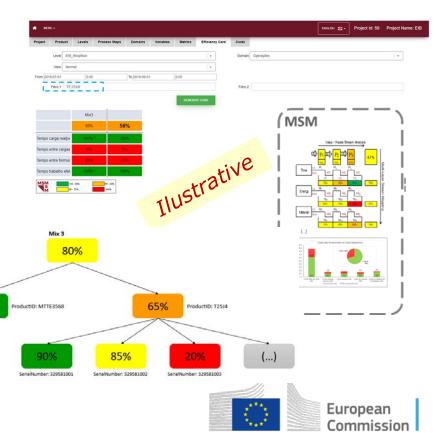


WORK DONE IN THE PAST (aligning EU and NR projects) Result 3: Portugal 2020: E.I.B i4.0 (Inov.Contract Project)

95%

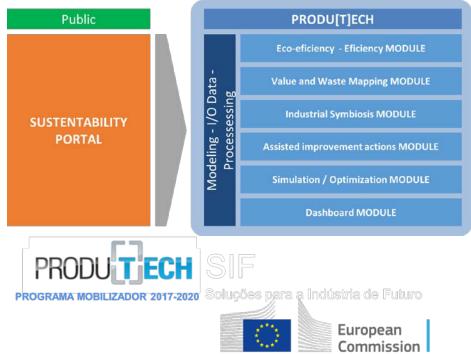
- Project Name: P2020 CoCereal Value (2018>2019)
- Innovation project, P2020 "Inovação Produtiva", focused on industrial demonstration, either of i4.0 IoT Platform and MSM-Multi-Layer Stream Mapping in SaaS component
- INEGI was contracted to this Technology Transfer project to SME company E.I.B. in Marinha Grande (rubber tire components).
- New features to MSM SW; automatic reporting; new drill-down capabilities (Prod_id > Batch SN)
- New performance indicators for Operative Variables (Temperature, Speed, Quality, etc.)
- Four Pilot Areas of E.I.B





WORK DONE IN THE PAST (aligning EU and NR projects) Result 4: P2020: PRODUTECH SIF – Sustainability WP (Cluster R&D Project)

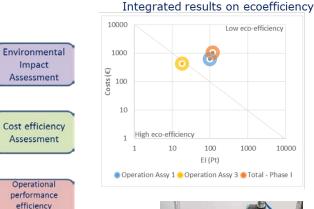
- Project Name: P2020 PRODUTECH SIF PPS3 Sustainability (2017 > 2020)
- R&D P2020 project, from Cluster Produtech Capital Goods Cluster, where INEGI is leader and ISQ partner. The focus is to further develop the Efficiency Framework and Industrial Symbiosis new approaches in the context of Machine-Tools and Productions Systems improvement.
- 17 Partners, 2 technology providers (MicroProcessador SA and SISTRADESA), 4 Pilots (COLEP SA, SONAE MC, SILAMPOS, BTL), 11 RTO (Universities and Technology Centers)
- The overall result depicts a platform solution, integrated or as a Sustainability Tool-Kit for different industrial sectors; and a new approach for Industrial Symbiosis Potential Assessment Tool.



WORK DONE IN THE PAST (aligning EU and NR projects) Result 5: P2020: MOSHO – Sustainability (R&D Project)



- R&D Project, as a further development of H2020 JTU CLEAN SKY 2 – PASSARO
- The PASSARO's developed tools and Multi-Dimensional Assessment Model, will be further developed and applied in new Process Technologies for Aeronautical Components Reparation Processes.





Assessment







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CTCP's H2020 Projects Examples and their exploitation results at National and International level



1 Footwear Digital Manufacturing

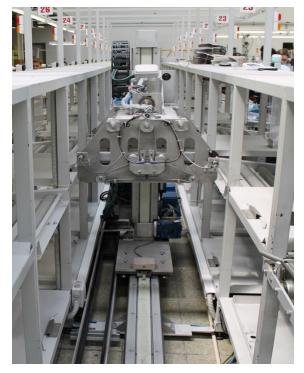


BEINCPPS

INTEGRATE A CPS-ORIENTED FUTURE INTERNET-BASED MACHINE-FACTORY-CLOUD SERVICE PLATFORM AT 5 SELECTED SMART SPECIALISATION VANGUARD REGIONS WITHIN EUROPE

THE NORTE DO PORTUGAL DRIVE THE PREVIOUSLY DEVELOPED HIGH SPEED SHOE FACTORY NATIONAL PROJECT TO A 'SMARTER' LEVEL (HTTP://WWW.BEINCPPS.EU/)

BEINCPPS CO-FINANCED BY THE EUROPEAN UNION FRAMEWORK PROGRAMME FOR RESEARCH A ND INNOVATION HORIZON 2020 GRANT AGREEMENT N $^\circ$ 6 80633





1 Footwear Digital Manufacturing



BEINCPPS

CYBER PHYSICAL PRODUCTION

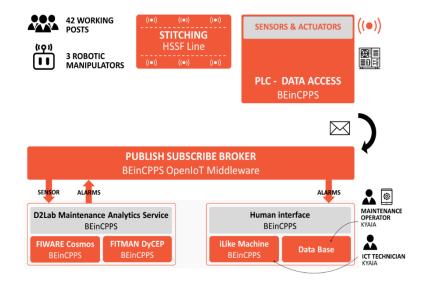
PLC DEVICES CONNECTED WITH SENSORS AND

ACTUATORS ON THE SHOP FLOOR

DATA STORAGE (CLOUD) & ANALYTICS

INNOVATIVE ICT APPLICATIONS: PRODUCTION MONITORING & DIAGNOSTIC AND PREDICTIVE MAINTENANCE

BEINCPPS CO-FINANCED BY THE EUROPEAN UNION FRAMEWORK PROGRAMME FOR RESEARCH AND INNOVATION HORIZON 2020 GRANT AGREEMENT N $^\circ$ 6 80633





1 Footwear Digital Manufacturing



BeINCPPS SOME SPILLOVERS

DIGITAL INNOVATION HUB FOR CUSTOMER-DRIVEN MANUFACTURING @ NORTE - IMAN NORTE HUB (EC DIGITAL INNOVATION HUBS CATALOGUE, PARTNER OF I4MS, WWW.IMANNORTEHUB.COM)

DEMONSTRATIONANDTECHNOLOGICALTRANSFERENCEPROJECTTARGETINGTHEFOOTWEAR INDUSTRYSTEP 2 FOOTURE

R&D PROJECT FAMEST

PROJECT STEP2 FOOTURE CO-FINANCED BY COMPETE 2020, PORTUGAL 2020, EU FEDER, GRANT Nº 26777

PRODUTECH, INESC TEC, UPTEC, CATIM, CITEVE, CTCP, CTCOR
Research centers Technological centers Laboratories and experimental facilities
Business Incubators HUBI Science and technological parks
Industrial Associations Clusters
Companies offering technologies for production, digitization, robotics, engineering and industrial consulting
Demonstrators
Higher education institutions Business Schools Vocational training schools
European, National and Regional Authorities



2 Footwear Sustainable Manufacturing FAMEST

FOOTWEAR, ADVANCED MATERIALS, EQUIPMENT & SOFTWARE TECHNOLOGIES, PORTUGAL 2020 R&D COLLABORATIVE PROJECT

23 COMPANIES COVERING THE WHOLE FOOTWEAR VALUE CHAIN: LEATHER, INSOLES, SOLES, CHEMICALS, SOFTWARE, PRODUCTION EQUIPMENT, LOGISTICS AND FOOTWEAR

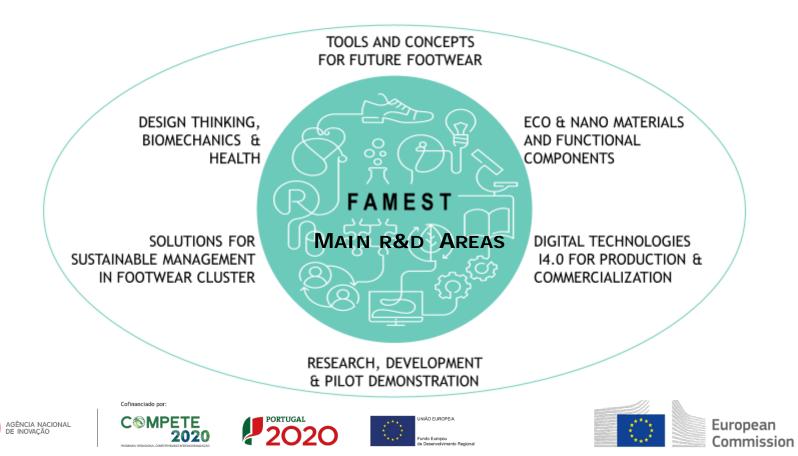
9 R&D BODIES WITH COMPLEMENTARY ABILITIES (HTTPS://FAMEST.CTCP.PT)

FAMEST CONSORTIUM CO-FINANCED BY COMPETE 2020, PORTUGAL 2020 AND EU FEDER UNDER GRANT N° 24529





2 Footwear Sustainable Manufacturing



centro tecnológico do calcado de portugal

2 Footwear Sustainable Manufacturing



centro tecnológico

Commission

do calcado de portugal

ctcp



2 Footwear Sustainable Manufacturing

FAMEST SPILLOVER

LIFE GREEN SHOES 4 ALL

FOOTWEAR ENVIRONMENTAL FOOTPRINT CATEGORY RULES IMPLEMENTATION

INNOVATIVE GREEN FOOTWEAR ECODESIGN

WASTE RECYCLING

EXPERIMENT, DEMONSTRATE, DISSEMINATE

PROJECT LIFE GREEN SHOES 4 ALL, GRANT AGREEMENT NO. LIFE17 ENV/PT/000337, 2018 – 2022. CALL: LIFE + 2017 ENV RESOURCE EFFICIENCY







3 Nanotechnology @ Footwear



NANOFOOT

NANOTECHNOLOGY-BASED SOLUTIONS FOR LEATHERS AND POLYMERS COMPONENTS FOR FOOTWEAR PRODUCTS

THE CONSORTIUM INCLUDED 9 MEMBERS (5 SMES): CURTUMES AVENEDA (PT), INDINOR (PT), EVATHINK (ES), TPSP (ES), CAMMINA LEGGERO (IT), FCUP (PT), INESCOP (ES), CNR-ITIA (IT) & CTCP (PT)





3 Nanotechnology @ Footwear



NANOFOOT SPILLOVER

EXTRA LIGHT SAFE SHOE PROJECT

NEW MATERIALS, PROCESSES AND TECHNICAL FOOTWEAR

ULTRALIGHT MICROCELLULAR

POLYURETHANES FOR MIDSOLES

PERFORMING CORK COMPOSITES FOR INSOLES







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CENTIMFE's H2O20 Projects Examples and their exploitation results at National and International level

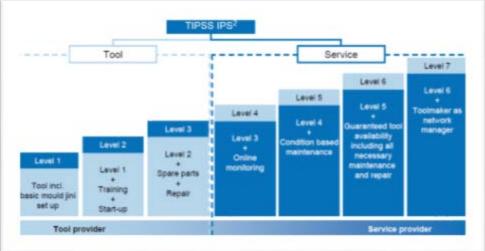


EXAMPLE 1: 1st step – The european research project

- European Project: TIPSS Tools for Innovative Product-Service-Systems for Global Tool and Die Networks
- Ancillary concept of Industry 4.0
- R&D of mould black box

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- R&D of software for mould remote monitoring and alert system, and service platform
- Study of new business models bases on Product-Service-Systems







EXAMPLE 1: 2nd step – The european research project



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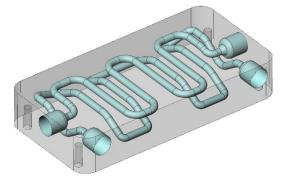
- TransConTech: Integration between mould sensor data and part quality data in an automated modular cell *Project N° POCI-01-0246-FEDER-026787*
- SAM: development of thin films-based sensors in moulds Project N° POCI-01-0247-FEDER-017620 Partners: Moldit, TEandM, IPCA, Centimfe, IPN, U. Minho, IST
 - #SIMOLDES 4.0: Communication infrastructure and data analysis for predictive maintenance
 Project N° POCI-01-0247-FEDER-017639
 Partners: Simoldes Aços, Centimfe, U. Minho

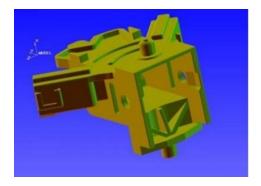




EXAMPLE 2: 1st step – The european research project

- European Project: HIPERMOULDING -Advanced termal performance in injection moulding (6th FP)
- R&D on Additive Manufacturing Technologies
- Software Development Cooling Channel Planner
- R&D on injection moulding parameters
- Industrial Case Study Comparisson with conventional mould







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EXAMPLE 2: 2nd step – The european research project





- HYBRIDMOULD21: engineering solution for large plastic parts in small series *Project N° 13307 - Co-Promoção Partners: 3DTECH, Moliporex, CENTIMFE,* U.Minho
- BigPROTO: Advanced Manufacturing of Large and Technical Prototypes
 Project N° 11440 - Co-Promoção Partners: MT TOOL, Distrim 2, TJ Moldes,
 CENTIMFE, U. Minho, IPL–CDRSP

ADD.ADDITIVE : material-process relationship in Additive Manufacturing *Project N° POCI-01-0247-FEDER-024533*





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ISQ's H2020 Projects Examples and their exploitation results at National and International level



The european research project - PASSARO

H2020 Clean Sky 2 PASSARO [2016-2019]

- PASSARO
 "Capabilities for Innovative Structural and Functional Testing of Aerostructures"
- Core-partner of ITD Airframe from Clean Sky 2
- Grant agreement No 807083

Areas identified by Airbus D&S:

- Multi-functional aerostructure design,
- aerostructures testing and innovative SHM,NDI & repair
- application of new information & automation technologies to manufacturing & maintenance

 $Partners\ -\ http://passaro.inegi.up.pt/consortium.asp$







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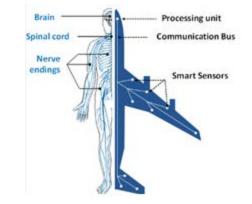
The european research project - PASSARO

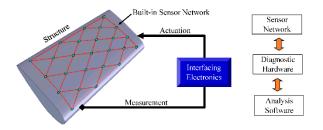
SHM - Structural Health Monitoring System

- Validate a SHM system that will monitor defined event occurrences and will indicate the possible existence of damages with a probability higher than 90%.
- Use of more reliable and better system integration capabilities with appropriate V&V methodologies.
- Enable monitoring of a sort of event occurrence and damage existence to reduce the risk of unpredicted structural failure

Architecture:

- Diagnosis system design
- Prognosis system design
- Test, qualification and validation







The development of research projects at national level - MOSHO

- MOSHO "Advanced solutions for impact materials, repair of composite aerostructures and their monitoring", is supported as a complementary ESIF proposal (in the context of the MoU), linked to Clean Sky 2 PASSARO project
- Funding awarded by the National PT2020 call for projects, under Programa Interface, R&DT projects in co-promotion and co-funded by PT2020/Compete2020.

Participants: Critical Materials SA (coordinator), INEGI, ISQ, TAP https://mosho-project.pt/ 42

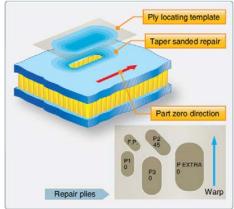




The development of research projects at national level - MOSHO

One of main Passaro's results is a system/methodology of structural condition monitoring for detection of impacts in new composite structures.

This result was the base of project MOSHO in which the system/methodology is being adapted/reconfigured to monitor the structural condition of repaired composite structures and its evolution overtime.





22 **Case Studies on Synergies** 3 The European Commission's E science and knowledge service Joint Research Centre d'e



- ONE STEP Logistic System for Customised Productions and Small Series
- European Project CEC Made Shoe
- R&D activities in Work Organization, Internal Logistics and Process Optimization
- Radically new concept was developed and validated (using simulation tools and a small precompetitive prototype (4 working posts)
- Involved a Logistic Systems Producer, a Research Organization and the Shoe Sector Technological Center







- Further Research, Development and Integration of other Technologies (pilot line - industrial prototype)
- Validation and Demonstration in Real Production Environment
- Funded by the national programmes (COMPETE/QREN), using structural funds
- Previous consortia + a shoes manufacturing company
- Significant productivity impact + international patent



WORK DONE IN THE PAST (aligning EU and NR projects)



Development of a Highly Flexible Logistic System for **Customized Products EU Funded Project**



Shoe Sector Vigevano – Italy Funded by National Funds

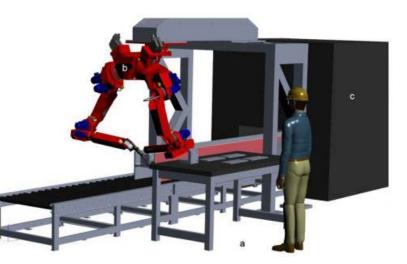


Cross Fertilization Metalworking Sector (Company) Demonstrator Porto – Portugal Funded with Structural Funds



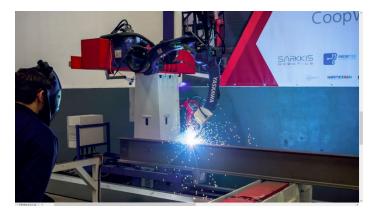


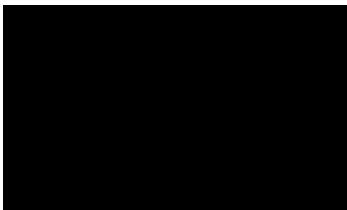
- CLARiSSA- Demonstrator
- European Project
 SMErobotics
- R&D activities in CAD/BIM file processing, advanced sensing, automatic path planning, and projection mapping.
- Feasibility was demonstrated, and the industrialization potential from the diferent technologies identified.
- Involved a software company, a Research Organization and the end-user.











- Further Research, Development and Integration of other Technologies (pilot line - industrial prototype)
- Validation and Demonstration in Real Production Environment
- Funded by the national programmes (P2020), using structural funds
- Previous consortia + welding research center
- New product lauched in the market.

